



Product code : 34034C

ACTIVATOR

DESCRIPTION

ACTIVATOR is an organic solvent-based solution specially developed to improve the adhesion of sealants on substrates used in the transportation market (cars, trains, buses, trucks, specialty vehicles and marine) and more specifically the glass bonding.

AREAS OF APPLICATIONS

ACTIVATOR is intended for professional use as an adhesion promoter of polyurethane sealants in glass bonding, either alone or in combination with the black primer PRIMER WS. ACTIVATOR can also be used on many non-porous substrates used in the transportation market, like aluminium, metals, painted surfaces, organic and mineral glass of automotive quality. For applications other than glass bonding, it is recommended to do preliminary adhesion and compatibility tests - contact our technical service.

TECHNICAL DATA

Color	Transparent, colorless, extremely fluid liquid
Density at 20°C	0.73 ± 0.02
Application temperature	5 to 35°C
Drying time	10 min *

* if the temperature is below 20°C, a longer drying time is recommended.

INSTRUCTIONS FOR USE

Substrates preparation:

The substrates to be treated must be clean, dry, free of dust or grease.

Contaminated surfaces must be cleaned beforehand with a solvent-based solution with or without the help of an abrasive like 3M SCOTCH BRITE® RED.

Let evaporate for 5 minutes before applying ACTIVATOR.

Note: when using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

Application:

Shake the bottle before use.

ACTIVATOR in bottle can be applied using a felt tip applicator or a lint cloth. Dip a clean felt tip applicator into the bottle, roll it around the edges of the bottle to squeeze out the excess of product.

Exert a uniform and light pressure, in a single pass ("Wipe On" method), to get a homogenous film.

Close the bottle immediately after use as this product is very sensitive to moisture. Any contact with humidity will make the product cure.

After drying (10 minutes * depending on temperature and moisture conditions), apply sealant within a one-hour deadline following the instructions of its technical datasheet. If this deadline is not respected, the surface treatment must be repeated.

* if the temperature is below 20°C, a longer drying time is recommended.

LIMITATIONS

Do not use if a change of the appearance is observed (presence of particles, cloudy solution, change of color).

Do not reuse the felt tip applicator.

Do not re-dip the felt tip applicator in the bottle (pollution).

Do not apply with a brush, roller or by spraying.

STORAGE AND SHELF LIFE

18 months in unopened original packaging stored at a temperature between 5 and 25°C.

ACTIVATOR should be used during the month following the opening of the bottle. This time is reduced if the packaging remains opened or is not closed properly, and more so if temperature and humidity are high.

PACKAGING

250 mL aluminium bottles.

Contact us for other packaging options.

SAFETY

Professional use.

Read the material safety data sheet before use.

Wearing safety glasses and gloves mandatory.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.